

FLUID POWER FORMULAE

CYLINDERS

$$\text{GALLONS PER INCH} = \frac{A \text{ (in}^2\text{)}}{231 \text{ (in}^3\text{/GALLON)}}$$

$$\text{CYLINDER SPEED} = \frac{231 \text{ (in}^3\text{/GALLON) x GPM}}{\text{(Inches/Minute) } A \text{ (in}^2\text{)}}$$

HYDRAULIC MOTORS

$$\text{RPM} = \frac{231 \text{ (in}^3\text{/GALLON) x GPM}}{\text{DISPLACEMENT (in}^3\text{/REV)}}$$

$$\text{THEORETICAL FLOW (GPM)} = \frac{\text{RPM x DISPLACEMENT (in}^3\text{/REV)}}{231 \text{ (in}^3\text{/GALLON)}}$$

$$\text{TORQUE (LB.-IN.)} = \frac{\text{PSI x DISPLACEMENT (in}^3\text{/REV)}}{2 \pi}$$

$$\text{TORQUE (LB.-FT.)} = \frac{\text{PSI x DISPLACEMENT (in}^3\text{/REV)}}{2 \pi \times 12}$$

$$\text{HORSE POWER} = \frac{\text{TORQUE (LB.-IN.) x RPM}}{63,025}$$

$$\text{HORSE POWER} = \frac{\text{TORQUE (LB.-FT.) x RPM}}{5,252}$$

FLUID PIPING

$$\text{VELOCITY IN CONDUIT} = \frac{0.3208 \text{ x GPM}}{\text{(Feet per Second) } A \text{ (in}^2\text{)}}$$

TUBE BURST

BURST PRESSURE =
(Barlow Formula)

$$\frac{2ST}{D}$$

S = ULTIMATE TENSILE STRENGTH (PSI)
T = NOMINAL WALL THICKNESS (IN.)
D = NOMINAL OD OF TUBING (IN.)

FLOW THROUGH AN ORIFICE

$$Q = C_o \times A \times \sqrt{\frac{2\Delta P}{\rho}}$$

Q = FLOWRATE
C_o = ORIFICE COEFFICIENT
(0.61 – 0.98; 0.65 for thin, sharp edge orifice)
A = ORIFICE AREA
ΔP = PRESSURE DROP
ρ = FLUID DENSITY

HORSE POWER

$$\text{HORSE POWER TO DRIVE PUMP} = \frac{\text{GPM x PSI}}{1,715} \times \text{EFFICIENCY}$$